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(71) Applicant (for all designated States except US):  
**MALLINCKRODT INC.** [US/US]; 675 McDonnell  
Boulevard, P.O. Box 5840, St. Louis, Missouri 63134  
(US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **ANTONINI, Enrico**,  
A. [US/US]; 810 St. Louis Street, Edwardsville, Illinois  
62025 (US).

(74) Agents: **REBMAN, Christine, M.** et al.; Mallinckrodt  
Inc., 675 McDonnell Boulevard, P.O. Box 5840, St. Louis,  
Missouri 63134 (US).

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(54) Title: INDUSTRIAL METHOD FOR SEPARATION AND PURIFICATION OF FENTANYL BY REVERSE PHASE  
PREPARATIVE CHROMATOGRAPHY

(57) Abstract: There is described a process for the purification of an impure preparation containing fentanyl by means of a reverse  
phase preparative chromatography process. A chromatographic column is loaded with a stationary phase, typically a silica particle  
having an organic ligand bound thereto. With a loading ratio of from about 50 to about 150 the impure preparation is acidified  
and passed through the column. The column is eluted with typically an aqueous solution of acetonitrile and the purified fentanyl is  
obtained in a specified cut.



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